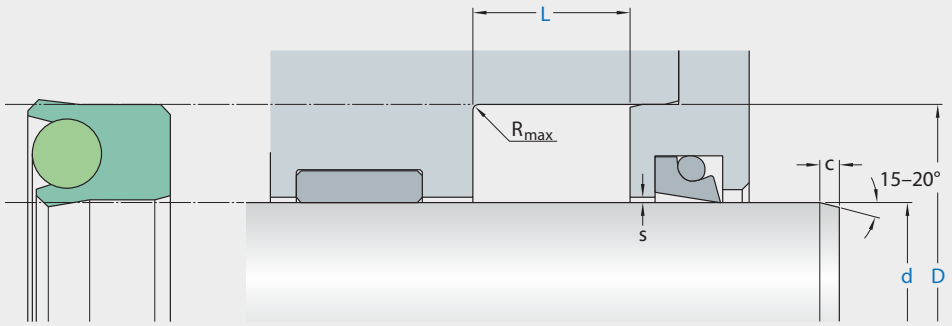
S03-F



Ordering dimensions in blue

Surface roughness	R_{tmax}	R_a
Sliding surface	≤ 2 µm	0,05–0,2 µm
Bottom of groove	≤ 6,3 µm	≤ 1,6 µm
Groove face	≤ 15 µm	≤ 3 µm

Bearing area: 50–95% and a cutting depth of 0,5 R_z based on C_{ref} = 0%

Standard dimensions d f8 over	incl.	D H10	L +0,2	R_{max}	c	Maximal radial extrusion gap s* 20 bar	100 bar	200 bar	400 bar
mm						mm			
5	25	d + 8	6,3	0,4	3,5	0,40	0,20	0,15	0,09
25	50	d + 10	8,0	0,4	4,0	0,45	0,22	0,17	0,10
50	150	d + 15	10,0	0,4	5,0	0,75	0,40	0,33	0,18
150	300	d + 20	14,0	0,4	6,0	0,87	0,48	0,38	0,20
300	500	d + 25	17,0	0,4	8,5	0,87	0,48	0,38	0,20
500	600	d + 30	25,0	0,4	10,0	0,87	0,48	0,38	0,20

* Extrusion gap values shown above are valid fora temperature of 70 °C, higher temperatures require lower values.

application

not bolded symbols; please consult our technical for application limitations

operating parameters & material

diameter range: up to 600 mm

material		temperature	max. surface speed	max. pressure [1]	hydrolysis	dry running	wear resistance
sealing element	energizer						
Ecoflon 1	Ecorubber 2	-30 °C ... +200 °C	1 m/s	100 bar (10 MPa)	-	++	O
Ecoflon 2	Ecorubber 2	-30 °C ... +200 °C	1 m/s	160 bar (16 MPa)	-	++	+
Ecoflon 1	Ecorubber H	-25 °C ... +150 °C	1 m/s	100 bar (10 MPa)	+	++	O
Ecoflon 2	Ecorubber H	-25 °C ... +150 °C	1 m/s	160 bar (16 MPa)	+	++	+
Ecoflon 1	Ecosil	-60 °C ... +80 °C	1 m/s	200 bar (20 MPa)	++	++	O
Ecoflon 2	Ecosil	-60 °C ... +200 °C	1 m/s	100 bar (10 MPa)	++	++	+
Ecowear	Ecosil	-60 °C ... +200 °C	0,5 m/s	160 bar (16 MPa)	++	+	+

the stated operation conditions represent general indications. it is recommended not to use all maximum values simultaneously.
surface speed limits apply only to the presence of adequate lubrication film.

[1] pressure ratings are dependent on the size of the extrusion gap.

++ ... particularly suitable
o ... conditional suitable
+ ... suitable
- ... not suitable

for detailed information regarding chemical resistance please refer to our „list of resistance". for increased chemical and thermal resistance rubber materials are to be preferred, attention should be paid to restrictions for pressure range and wear resistance. for higher gliding speeds another system should be used (e.g. PTFE materials).

note on special materials:

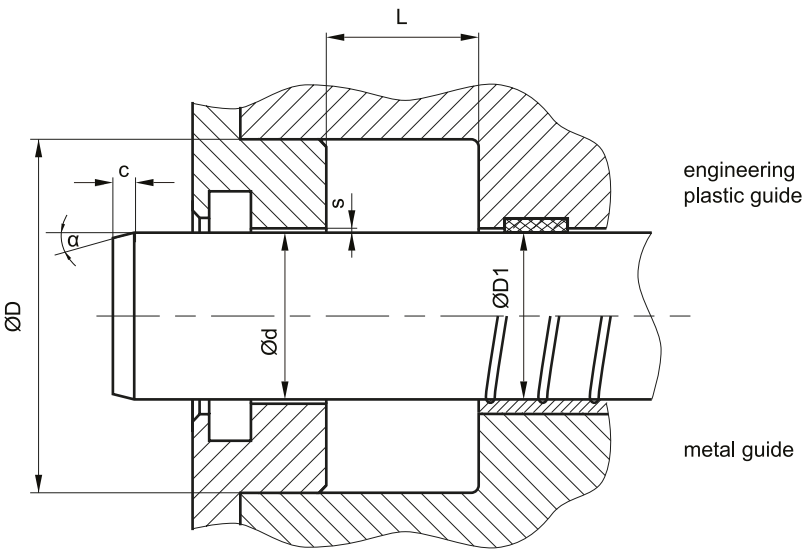
other materials such as Viton, Silicone, EPDM, H-NBR, etc., can be used for the preload element, but they are only useful in specific cases (temperature or chemical influences).

mode of installation

normally, an open mounting space is to be provided. the profile snaps into simple grooves, if the diameter/cross-section ratio is big enough. a special groove design is, however, required (please contact our technical department).

Ød	type of installation
≤ 30•cs	open mounting space required
> 30•cs	snap mounting possible

recommended mounting space:



recommended guide tolerance D1:

d f8 [mm]	p ≤ 100 [bar]	100 < p ≤ 200 [bar]	p > 200 [bar]
≤ 100	H10	H8	H8
> 100 ≤ 200	H10	H8	H7
>200	H9	H8	H7

insertion chamfer:
in order to avoid damage to the rod seal during installation, the piston rod is to be chamfered and rounded as shown in the "recommended mounting space" drawing. the size of chamfer depends on the seal type and profile width.

cs (mm)	c (mm)	
	$\alpha = 15^{o} \ldots 20^{o}$	$\alpha = 20^{o} \ldots 30^{o}$
4	3,5	2
5	4	2,5
6	4,5	3
8	5	4
10	6	5
12,5	8,5	6,5
15	10	7,5